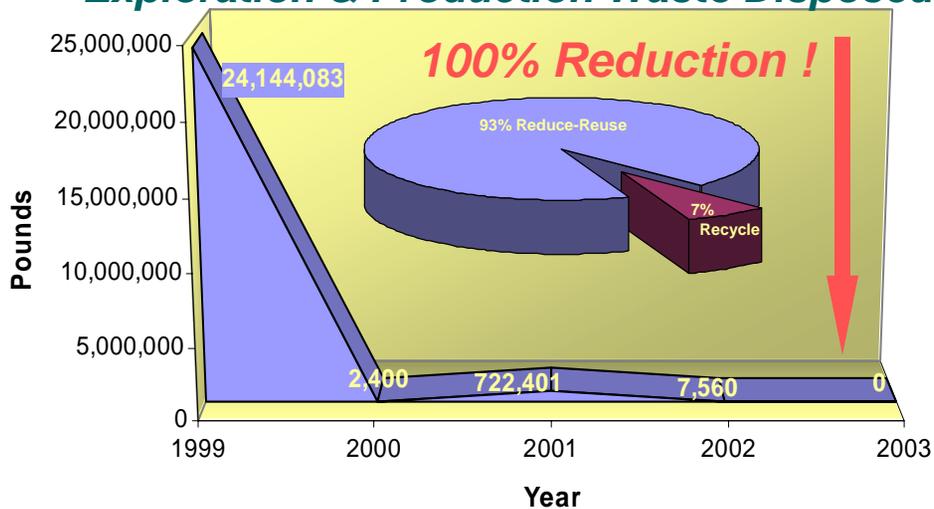
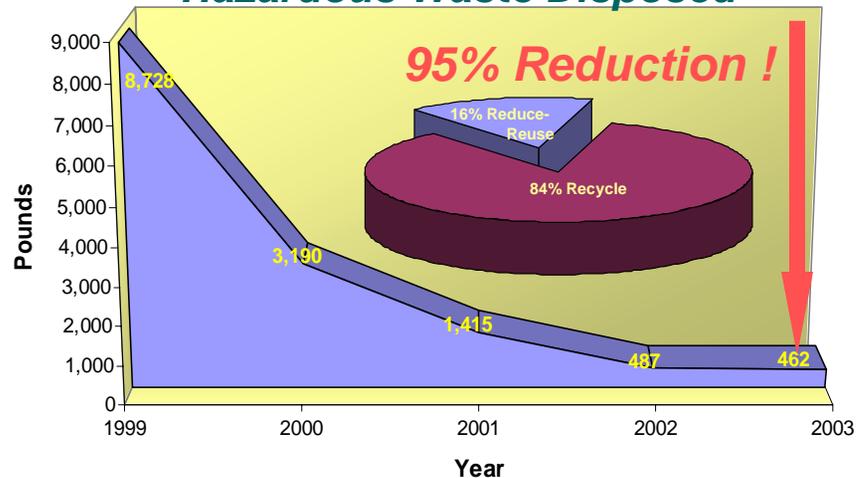


Measurable Results

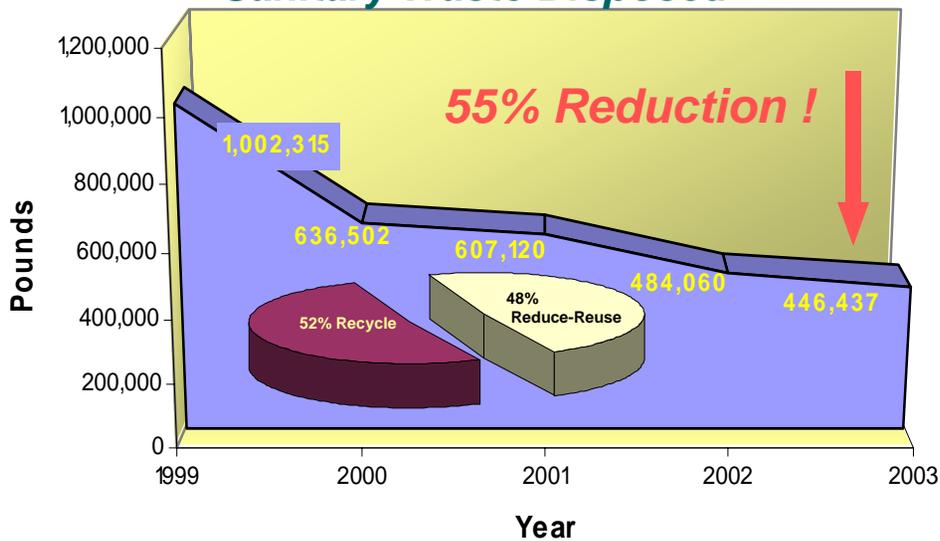
Exploration & Production Waste Disposed



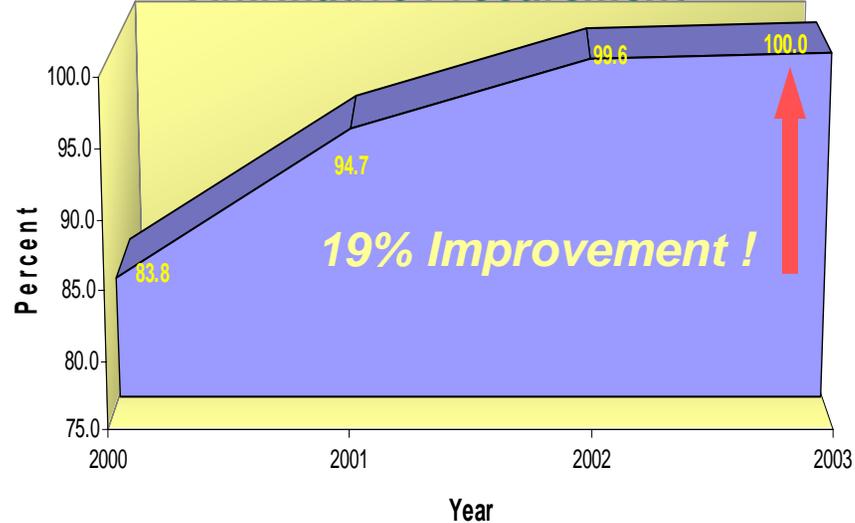
Hazardous Waste Disposed



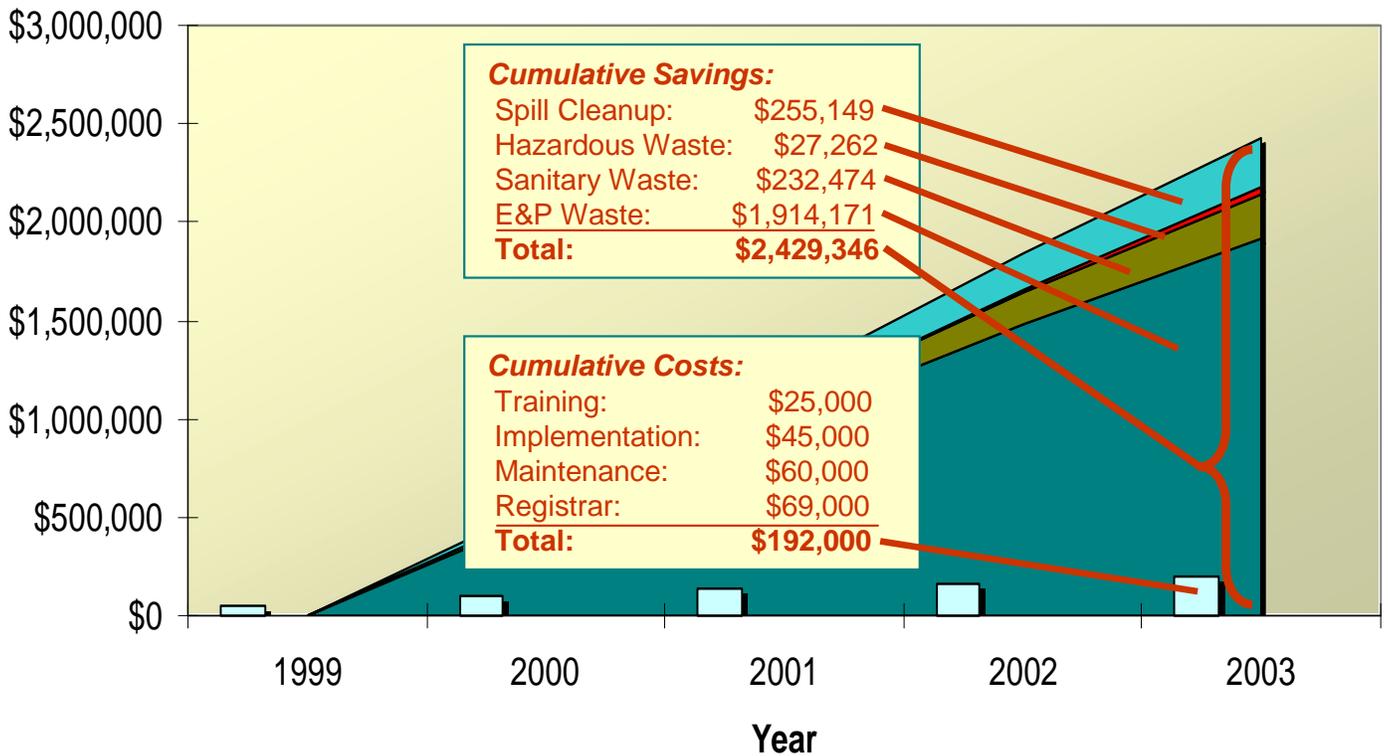
Sanitary Waste Disposed



Affirmative Procurement



Four-Year Cumulative Cost Benefit Tangible Savings Vs. Program Costs



EMS Integration Flow Chart

