
Implementation of Equipment Based Obligations Lessons Learned

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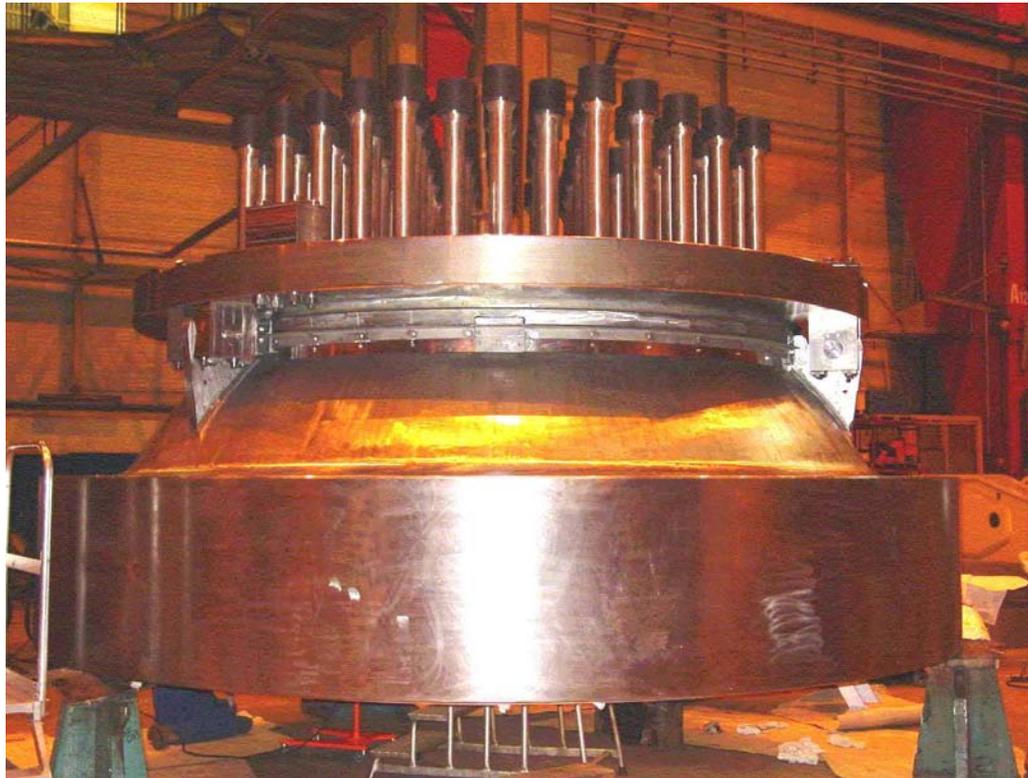
Dominion

May 25, 2005

- U.S./Japan Agreement for Peaceful Nuclear Cooperation
 - Came into force on July 17, 1988
 - Identified four items as equipment that have obligations attached:
 - Reactor Primary Coolant Pumps, as complete units
 - Reactor Control Rods, as complete units
 - Reactor Fuel Charging and Discharging Machines, as complete units
 - Reactor Pressure Vessels, either as a complete unit or as major shop-fabricated part

- How this started!
 - Early during the 1990s, initial indications of through wall cracks were discovered at the Control Rod Drive Mechanisms (CRDMs) penetrations on Reactor Vessel Heads
 - December 2001, Dominion ordered four Reactor Vessel Heads from Mitsubishi Heavy Industries (MHI) for initial delivery in March 2003
 - March 2002 Davis-Besse Reactor Vessel Head inspection revealed a large wastage at the CRDM penetration due to corrosion from primary coolant leak

- Reactor Pressure Vessel Head



- How this started! (Con't)
 - Fall 2002, North Anna 2 Refueling Outage
 - Reactor Vessel Head inspection revealed anomalies
 - Repairs waived, Reactor Vessel Head replacement option accelerated
 - Obtained replacement Reactor Vessel Head from Framatome/Areva (no obligations attached)
 - 2003, Three more Reactor Vessel Head replacements were complete
 - North Anna 1 and Surry 1 with Reactor Vessel Heads from Framatome/Areva (no obligations attached)
 - Surry 2 with Reactor Vessel Head from MHI (obligations attached)

- Reporting to NMMSS
 - This is the first time foreign obligations have been attached to equipment in the U.S.
 - Guidelines For Reporting:
 - Obligation not applied until initial criticality
 - Obligation changes to be posted by end of year or in accordance with requirements set in NRC letter of notification
 - NMMSS processes as an Onsite Gain and Loss

- Reporting to NMMSS (Con't)
 - Create a Nuclear Material Transaction Report
 - For each material type and country attaching obligations
 - One line entry will be the removal of the original obligated quantity of material
 - Next line entry will restore that same quantity of material with the new obligation
 - If the material was originally un-obligated, one line entry will add the new obligation



Reporting

FILE NAME: YNX56.TXT

CREATION DATE: 12/10/2003

12102003

YNX	YNX	56	A	M100		
YNX	YNX	56	A	M70120	-87370100	-96230031
YNX	YNX	56	A	M70220	87370100	96230081
YNX	YNX	56	A	M70320	-1981484800	-7656340033
YNX	YNX	56	A	M70420	1981484800	7656340083
YNX	YNX	56	A	M70520	-1653397100	-3310720091
YNX	YNX	56	A	M70620	1653397100	3310720084
YNX	YNX	56	A	M70720	-1074892500	-2268110092
YNX	YNX	56	A	M70820	1074892500	2268110085
YNX	YNX	56	A	M70920	2293346500	6018040034
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YNX	YNX	56	A	M71250	-2215300	33
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YNX	YNX	56	A	M71450	-12978400	91
YNX	YNX	56	A	M71550	12978400	84
YNX	YNX	56	A	M71650	-8089200	92
YNX	YNX	56	A	M71750	8089200	85
YNX	YNX	56	A	M71850	12559600	34

- Reporting to NMMSS (Con't)
 - The Nuclear Material Transaction Report was uploaded to the NMMSS
 - An error message was created (as expected)
 - A phone call was placed to Dominion
 - An explanation was given
 - The error was over-ridden and the processing was completed

- Issue

- Material Balance Report created for July 2004

- Ending Inventories for Obligated materials were examined
 - All ending inventories looked reasonable, EXCEPT
 - Uranium Inventory (E1) for Euratom material (33) was negative



- What's up with that?

- Investigation
 - Examined the BIN, EOC, BOC, and EIN TOTE runs
 - Search for anomalies in data
 - Verified material quantities layered with Japanese Obligation
 - Reviewed Nuclear Material Transaction Report
 - Obtained copy of NMMSS Obligation Material Balance Report
 - Showed activities associated with the obligated inventory

- Discovery

- The only Uranium with Euratom Obligations, under irradiation, was in Surry Unit 2 (Unit with the Japanese Head)
- Unit 2 had a refueling outage during the reporting period
- The negative Euratom inventory equaled the Fission & Transmutation (F&T) of Uranium from the BIN to EOC for Unit 2
- Plutonium was also affected by this same issue
- The code used to create the MBRs did not differentiate between the cycles where the obligations were applied

- Solution
 - Separate the isotopic changes
 - By cycle
 - By Fuel Assembly
 - Apply obligations based on the cycle where the changes occurred
 - Recalculate the Obligation based Ending Inventory
 - Re-distribute the ICTs on the Nuclear Material Transaction Report based on the recalculated obligations

- Conclusion

- Changes to reporting software may be necessary to address the implementation of equipment based obligations
- Attention must be given to isotopic changes that occur before and after implementation of obligations

- Comments or Questions?